

Garant

Steel boring bar A.. SVQCL 107,5°, for indexable inserts VC.., left-hand, Shank Ø / insert size: 32/16mm


Order data

Order number	261345 32/16
GTIN	4045197656193
Item class	21T

Technical description

Shim screw	269013 2
Insert size	16 mm
Minimum pre-drill Ø D _{min}	40 mm
suitable indexable insert	VC.. 1604..
ISO code toolholder	A32S SVQCR/L16
Centre offset L ₃	22 mm
Head length L ₁	33.5 mm
Pack of insert screws	269028 2
Shim	269005 8
Overall length L	250 mm
Clamping height L ₂	31 mm
Setting angle κ	107.5 degrees
Shank Ø D _s	32 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 2	269028 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15